# **Submittal Data**

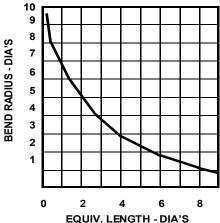
## Triple Lock Buct Duct Insulated High Pressure, Aluminum Jacket

### **Construction Features**

Buckley's Buct Duct Triple Lock ducting is an all metal flexible duct that is constructed entirely without the use of adhesive. The Triple Lock mechanical joint makes an airtight seam, while the circumferential corrugations provide excellent strenth and flexibility. Minimum bend radius to center line is one diamater. However, our recommended radius is 1½ diamaters in accordance with accepted practice. Triple Lock Aluminum ducting may be easily cut to size and hand formed into elbows or offsets to suit job conditions without subsequent sagging or droop. Triple Lock has much lower pressure loss than conventional cloth ducts due to small but consistent corrugations that provide both strength and flexibility.

### **Technical Data**

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Standard Lengths (Feet)10
Inside Diameter (Inches)5"-10", 12",14"
Inside Bend Radius (Inches)Min. 1 Diamater
Air Friction LossSee Friction Loss Chart
Vapor Barrier Permeance1 Perm per A.S.T.M
E-96-66, Procedure A
UL ListingUL 181, Class 1 Air Duct
StandardsNFPA 90A AND 90B
CodesHUD/FHA MIN. Property Std.
Rated Velocity (F.P.M.)5500 F.P.M.
Internal Working Pressure (W.G.)
10" w.g. positive thru 14" dia.
12" w.g. negative thru 14" dia.
Minimum Burst Pressure2½ times working pressure
Operating Temperature Range40° to +250° F
Flame SpreadLess than 25
Smoke DevelopedLess than 50
Thermal ConductanceC Factor, not more than .23
R- Value6.0



# 2" Thick Insulation Triple Lock Standard Aluminum Reinforced Aluminum

Jacket

### **Friction Loss Chart**

Flexible Ducting

