SPECIFICATION

BUCKLEY BELLMOUTH

BELLMOUTH TAKE-OFF

- A. Contractor shall provide Buckley Bellmouth Take-Offs at all branch duct locations.
- B. Bellmouth fitting shall be Model BM (no Damper) or BMD (with Damper). Radius of Bellmouth is to be 1½". In areas where sufficient duct height is not available, the contractor shall provide the Buckley Mini-Bellmouth fitting, Model M-BM (no Damper) or M-BMD (with Damper) with a ½" radius or the Flat Oval Bellmouth, Model FOBM (no Damper) or FOBMD (with Damper).
- C. Bellmouths are to be constructed of 24 Gauge Galvanized Steel with 1/2" x 1/8" thick Air-Tite Neoprene Gasket on 1/2" flange which has pre-drilled holes for ease of mounting, ensuring an air-tight connection.
- D. Standard Damper is to be constructed of 26 Gauge Galvanized Steel. Damper hardware is to be Type K-708 (spring bearing) and K-900 (threaded fixed tip) with Neoprene Gasketed Washer on K-900 to prevent air leakage through side damper hole.
- E. Bellmouths with Damper are to be a minimum of 6" in height and as manufactured by Buckley Associates (781-878-5000), **Sheet Metal Workers Local No. 17.**
- F. Optional heavy duty hardware shall be provided at locations of higher than 4" static pressure where shown on drawings.

To maintain Buckley's policy of continuous improvement, we reserve the right to change prices, specifications, ratings or dimensions without notice or obligation. **Manufactured by Sheet Metal Union Local 17.**

MANUFACTURED BY: BUCKLEY ASSOCIATES, INC., HANOVER, MA

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