

SPECIFICATION

HEAVY DUTY BELLMOUTH (optional)

MODELS HDBMD-RL1X1.5 & HDBMD-RL2X1.5

- A. Contractor shall provide Buckley Heavy Duty Bellmouths at locations where the static pressure is greater than 4".
- B. Heavy Duty Bellmouths shall have 24 Gauge minimum Dampers (sizes greater than 10" require 20 Gauge Dampers). Radius on all Heavy Duty Bellmouths is to be 1½". All Bellmouths are to be made from 24 Gauge Galvanized Steel with 1/2" x 1/8" thick **Air-Tite** Neoprene Gasket on 1/2" flange which has pre-drilled holes for ease of mounting, ensuring an air-tight connection.
- C. Model HDBMD-RL1x1.5 shall use a DHT116E1.5 Hex Regulator with 1½" Stand-off for insulated ducts. Square 3/8" end bearing DHB38 and 5/16" spring bearing DHK708 with locking wing nut shall be mounted on Damper.
- D. Model HDBMD-RL2x1.5 shall also use the same hardware as specified in model HDBMD-RL1x1.5. A heavy gasket seal shall be riveted to Damper ensuring a tight seal when Damper is closed.
- E. Heavy Duty Bellmouths are to be a minimum of 6" in height and as manufactured by Buckley Associates (781-878-5000), **Sheet Metal Workers Local No. 17**.

*To maintain Buckley's policy of continuous improvement, we reserve the right to change prices, specifications, ratings or dimensions without notice or obligation. **Manufactured by Sheet Metal Union Local 17.***

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